

# Twin Vanishing Oil 93

## DRAWING AND STAMPING OIL

### TWIN VANISHING OIL 93

Twin Vanishing Oil 93 is an evaporative lubricant designed for use on aluminum, steel and copper. This product is used as received and can be used for stamping, drawing, expanding, end-forming and cutting. This product is formulated with food status components, which promotes high operator acceptance. The additive system is ashless and burns clean in brazing and welding operations. This product is paintable when left on stamped parts.

The outstanding physical characteristics of this product coupled with the cost /performance function ratio, justify looking at replacing your present stamping lubricant.

#### OPERATIONAL DATA

All Operations	Use as Received
Flash Point, C.O.C.	142°F
Viscosity, cSt, 40°C	2.45
Viscosity, SUS, 100°F	34

#### TYPICAL PHYSICAL PROPERTIES

Appearance	Clear, Colorless Liquid
Odor	Characteristic
Specific Gravity, 60°F	0.77
Bulk Density, lbs/gallon	6.40



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